

# A Study on Magnetic Biodegradable Microsphere

Prakash. Y, A. K. Nivetha

Department of Biomedical Engineering  
Dhanalakshmi Srinivasan Engineering College, Tamil Nadu, India

**Abstract:** Microspheres are often free flowing powders consisting of proteins or synthetic polymers which are biodegradable in nature and ideally having a particle size much less than 200  $\mu\text{m}$ . A well designed controlled drug delivery device can overcome some of the problems of traditional therapy and decorate the therapeutic efficacy of a given drug. There are a number of techniques in handing over a therapeutic substance to the goal site in a sustained controlled release fashion. One such approach is the use of microspheres as carriers for drugs. It is the dependable skill to supply the drug to the goal site with specificity, if modified, and to keep the desired awareness at the site of hobby except untoward effects. Microspheres obtained a whole lot attention not only for prolonged release, however also for focused on of anticancer tablets to the tumor. In future with the aid of combining a range of other strategies, microspheres will locate the central location in novel drug delivery, specially in diseased telephone sorting, diagnostics, gene & genetic materials, safe, targeted and superb in vivo delivery and supplements as miniature versions of diseased organ and tissues in the body.

**Keywords:** Magnetic, Microspheres, Tissues

## 1. Introduction

Microsphere can be defined as the particles that waft freely end are encapsulated spherical particle that have measurement between 125p-130p and can be suspended in a vehicle that can be aqueous and other natural or inorganic vehicles. There shape can be spherical and equivalent to spherical. Some approaches revealed that microspheres are those capsules that supply their motion on target web page with a probably awareness on a desired interest. There are consisting of synthetic polymers or proteins size between 1-1000 $\mu\text{m}$ . They are now not solely extended release drugs but additionally manage release drugs.[1].

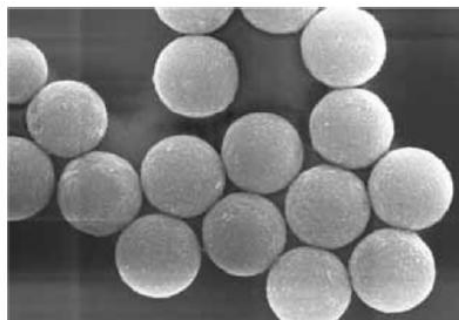


Figure 1. Microspheres.

The sorts of microsphere that are used nowadays are of two sorts microcapsules and micromatrices that can be defined as the one which is entrapped via awesome capsule wall is

known as microcapsule and the one which entrapped substance is dispersed all through the microsphere matrix is referred to as micrometers. [2].

These are multiparticulate capsules that deliver their action with increased stability, bioavailability at a predetermined rate. These shipping structures have more benefits as that of traditional dosages form that consists of decreased toxicity, accelerated efficacy etc. The microsphere can also be categorized as magnetic microspheres, floating microspheres, polymeric microspheres, bioadhesive microspheres, radioactive microspheres, biodegradable microspheres, synthetic microspheres. The principal reason of the lookup used to be to formulate, symbolize and consider the in all likelihood motion of the focused microsphere [3].

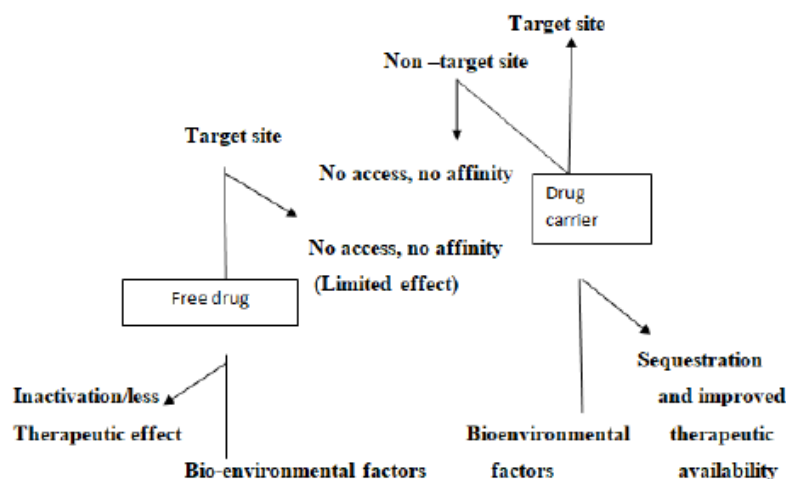


Figure 2. Mechanism of magnetic drug targeting.

### 1.1. Advantages of Magnetic Microspheres

1. Increased bioavailability
2. Reduced toxicity
3. Targeted drug delivery
4. Controlled drug delivery
5. Reduced facet effects
6. Minimized drug degradation
7. Biocompatibility
8. Controlled transport of drugs
9. Ease of floor modification
10. Confers local effect
11. Duration of action is increased
12. Protein transport is increased
13. Peptide transport is additionally increased
14. Binding potential with receptor is high
15. Release of drug is high
16. Increased therapeutic value
17. Preparation technique is easy
18. Better patient compliance
19. Site-specific drug delivery
20. Increased efficacy
21. Bitter style and scent can be masked
22. Physical stability can be improved
23. Stabilization of gastric enzyme
24. Improved floatability
25. Improved dispersibility

26. Reduced dose size.
27. Dose frequency is minimized.
28. Reduced infection of gastric area.
29. Due to spherical and small size, injection of drug is easy.
30. Large freely circulating drug is converted in small amount of magnetically centered drug.
31. Increased period of action of drug using magnetic microsphere
32. First pass impact can be prevented with the aid of the use of magnetic microsphere
33. This approach helps in discount in the dose & aspect results of the drug
34. They enable controlled launched of drug.
35. Ability to bind and release excessive awareness of drug
36. Patient adherence to therapy is good.
37. Simple Method of fabrication.
38. Can be injected into the body hypodermic needle
39. Localise drug at disorder site.
40. Controlled & predictable drug release done by the use of magnetic microsphere. [4, 5]

### 1.2. Disadvantages of Magnetic Microspheres

1. Drug targeting is constrained solely to superficial tissues of pores and skin like skin, superficial tumor and joints etc.
2. Toxicity of magnetic beads can occur.
3. In liver and RES regions, unknown localization of drug can be seen.
4. Dangerous effect of self-flocculation of magnetic particles can be seen.
5. At the website of catheterization, thrombosis can occur
6. Magnetic targeting is very expensive
7. It requires a specialised technical approach
8. It is only employed for extreme diseases.
9. Removal is difficult, once injected
10. During preparation, non-uniformity of the drug can occur
11. Due to intrinsic and extrinsic factors, sustained launch can vary
12. The rate of the drug from one dosage structure to that of any other is different.
13. Failure of therapy can occur from the dumping of dose
14. Interaction and formation of complexes with blood factors can manifest due to parental delivery.
15. This type of dosage form cannot be beaten or chewed.[6]

### 1.3. Methods of Preparation of Magnetic Microsphere Selection of Drugs

In the decision of a drug for the formula of magnetic microspheres, the following points are taken into consideration:- 1. The drug is so risky or labile that we cannot enable it to flow into freely in the bloodstream. 2. The agent is so expensive, that we cannot find the money for to waste 99.9% of it. Requires a selective, regional impact to meet the localized therapeutic objective. Requires an alternative formulation essential to continue therapy in the affected person whose systemic therapy must be quickly discontinued due to life-threatening toxicity directed at selective organs.

## 2. Methods Continuous Solvent Evaporation Method

In this method, the drug and polymer (Carrier) are dissolved in excellent unstable natural solvent and then magnetite (if magnetic microspheres) is introduced to this solution along with stirring in order to shape a homogeneous suspension.

This suspension is delivered to an immiscible auxiliary solution alongside with lively stirring. Now the risky organic solvent is evaporated slowly at 22-30°C to structure microspheres. Microspheres are centrifuged then freeze-dried and stored at 4°C.

**Phase Separation Emulsion Polymerization Method** Homogenous aqueous suspension is prepared with the aid of including albumin water-soluble drug and agent with magnetite in extent of water (if magnetic microspheres). This aqueous suspension is then emulsified in the presence of a suitable emulsifying agent to form spheres in the emulsion. This aqueous proteinaceous sphere hence formed in the emulsion is stabilized both by heating at 100- 150°C or through including hydrophobic crosslinking markers like formaldehyde, glutaraldehyde or 2-3 butadiene, microspheres consequently produced are centrifuged out and washed either in ether or some other fantastic organic solvent to put off extra of oil. Microspheres are freeze-dried and saved at 4°C [7].

### 3. Multiple Emulsion Method

Water-dispersible magnetite with a PEG/PAA coating used to be introduced to the BSA containing internal water phase. 0.2 mL of a 1 mg/mL BSA solution added to a 4 mL combination of DCM and EA at a ratio of 3 to 1 containing 200 mg of PLGA (first w/o emulsion was prepared the use of a homogenizer (Polytron PT10-35; Kinematica, Luzern, Switzerland) in an ice tub at 26 000r/min for 2.5 min). Fifteen mL of a 1% PVA solution poured without delay into the essential emulsion using the identical homogenizer under the identical stipulations for any other 2.5 min. W/o/w emulsion without delay poured into a beaker containing 85 mL of 1% PVA answer and stirred in a hood beneath an overhead Propeller for 2 h, permitting the solvent to evaporate. Solidified microspheres harvested by means of centrifugation at 2500 r/min for 10 in and washed with distilled water three instances (Figure 2).

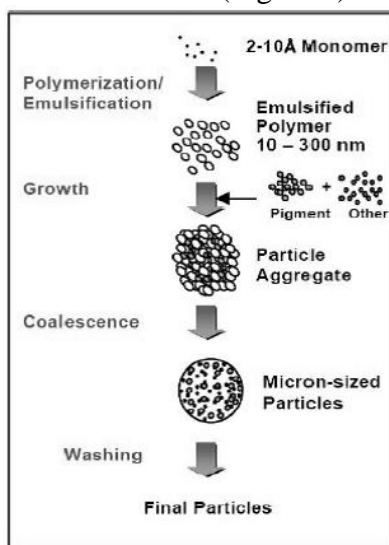


Figure 3. Preparation of microspheres by multiple emulsion method.

### 4. Cross-Linking Method Reagents Used

Acetate buffer—used as a solvent for the chitosan polymer; Glutaraldehyde—used as the cross-linker; Sodium solution—used as a medium. Synthesis of magnetic fluid: A 35% (w/v) ferrous sulfate solution, 54% (w/v) ferric chloride solution and 36% (w/v) sodium hydroxide answer had been prepared the usage of distilled water. Then the ferric salt and ferrous salt have been mixed, stirred and heated. When the temperature reached 55°C, the alkaline answer used to be added. The mixture was stirred for 30 min and then 5 of polyethylene glycol-10000 (PEG- 10000) was

added. The temperature used to be raised to 80°C and maintained for 30min. The mixture was once then neutralized while cooling and the magnetic fluid used to be prepared. 1% (w/w) chitosan was dissolved in acetate buffer at pH 4.5. The dissolved chitosan was introduced dropwise on the magnetic fluid. Formed chitosan magnetic microspheres have been washed with deionized water and soaked in 1, three and 5 mol% glutaraldehyde answer for 2 h and then washed with deionized water [8].

## 5. Alkaline Co-Precipitation Method

Treat poly (acrylic acid–divinylbenzene) microspheres with dilute aqueous NaOH answer (0.5 M) for hours at a appropriate temperature to radically change the carboxylic acid groups to sodium carboxylates and then washed entirely with water to do away with the excess NaOH till impartial pH. Purged the microsphere suspension with nitrogen for 30 min. To this suspension add an aqueous answer of FeCl<sub>3</sub> and FeCl<sub>2</sub> that had been purged with nitrogen. Stirred the mixture overnight beneath the nitrogen atmosphere for ion exchange. The ensuing microspheres have been washed persistently with water below a nitrogen surroundings to cast off extra iron salts. Added dropwise aqueous NaOH answer (3M) to a suspension of the microsphere taken up with iron ions under a nitrogen environment to modify the pH price to be > 12. The combination was once then heated to 60 °C and kept for some other 2 h. The ensuing magnetic microsphere was once suspended in an aqueous HCl solution (0.1M) to transform the –COONa to COOH and then washed wholly with water to impartial pH, dried below vacuum at 50°C overnight giving magnetic microsphere. Inverse Phase Suspension Polymerization Method A 250mL three-neck flask equipped with a mechanical stirrer used for performing the reaction. Continuous phase consists of one hundred mL of castor oil and 10 mL of span 80 Determined (DVB) and N, N-Methylene-bisacrylamide (BIS) dissolved absolutely in DMSO and the organic phase was added drop wisely into the flask, with 70°C heating using an oil bath. Ammonium persulfate (INITIATOR) brought dropwise using a syringe. The reaction proceeded for eight h with continuous stirring. The resulting microspheres had been separated with the aid of centrifugation. Further washed with diethyl ether and then by way of deionized water (Figure 3) [9]

## 6. Sonochemical Method

The microspheres composed of iron oxide-filled and covered globular bovine serum albumin (BSA). The magnetic microspheres were organized from BSA and iron pentacarbonyl, or from BSA and iron acetate application, i.e. use as echo distinction retailers for sonography. The microsphere was fashioned by using either warmth naturation at a range of temperatures, or by means of cross-linking with carbonyl compounds in the ether phase. Cross-linking was once completed as: the microspheres are shaped by means of chemically cross-linking cysteine residues of the protein with HO<sub>2</sub> radical formed around a non-aqueous droplet. The chemical cross-linking is responsible for the formation chemical ejects of the ultrasound radiation on an aqueous medium. Two sonochemical techniques for the fabrication of iron oxide nanoparticles have been (i) Water as the solvent and (ii) Decalin as a solvent. Decane and iron pentacarbonyl Fe(CO)<sub>5</sub> (7.43U1034 M) had been layered over a 5% w/v protein solution. The backside of the high-intensity ultrasonic horn used to be positioned at the aqueous-organic interface. The combination used to be irradiated for three min, employing a strength of W150 W/ 32cm with the initial temperature of 23°C in the response cell. The pH was once adjusted to 7.0 through adding HCl. This system used to be performed again with an aqueous answer of iron acetate, Fe (CH<sub>3</sub>CO<sub>2</sub>)<sub>2</sub> 95% (Sigma) (7.66U1033 M). After the synthesis, the merchandise have been separated from the unreacted protein and from the residues of iron acetate or iron pentacarbonyl by centrifugation (1000 r/min for 5 min). The magnetic microspheres had been washed a few instances with sufficient volumes of water to remove the residues of the precursors [10].

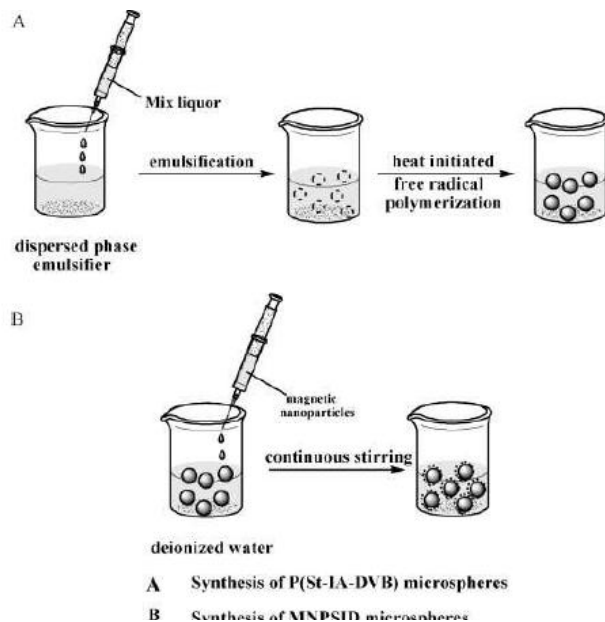


Figure 4. Synthesis of P(St-IA-DVB) microspheres and MNPSID.

### 7. Swelling and Penetration Method:

For swelling of polymer microparticles, 0.25 g of PS (Micron-size polystyrene) p 2 articles was once combined with 35 mL of an NMP/water solution in a particular v/v NMP (N-methyl-2-pyrrolidone)-to-water ratio. In later preparations of magnetic microspheres, SDS (Sodium dodecyl sulfate) was introduced to the NMP/water solution. Whenever SDS used to be used, 0.025 g of SDS used to be introduced to every NMP/water solution. The NMP/water mixture with PS spheres was once left soaking for 24 h at room temperature while stirring. 2.5 mL of the superparamagnetic nanoparticle dispersion (24 mg/mL or different precise concentration) was once brought to the mixture of PS sphere and NMP/water solution at 30°C while shaking (at 140 r/min) for 1-5 days to allow the magnetic nanoparticles to penetrate into the indoors of the PS particles. Afterward, the polymer particles have been separated from the solution by means of centrifugation. Finally, particles were sequentially washed with methanol, deionized water and vacuum dried at room temperature for 1-2 days to yield the magnetic polymer microspheres [11].

#### Low-temperature Hydrothermal Method

0.1g FeO was dispersed in the aqueous glucose solution except additives, the hydrothermal reaction catalyzed only by Fe<sub>3</sub>O<sub>4</sub> was kept at 180°C for 5 h [12-14].

### 8. Conclusion

In future by means of combining more than a few different strategies, microspheres will locate the central location in novel drug delivery, mainly in diseased cellphone sorting, diagnostics, gene & genetic materials, safe, targeted and effective in vivo shipping and supplements as miniature variations of diseased organ and tissues in the body. Microsphere drug delivery structures furnish first-rate possibilities for designing new controlled and delayed release oral formulations, as a consequence extending the frontier of future pharmaceutical development. The Microsphere gives a range of opportunities such as safety and masking, reduced dissolution rate, facilitation of handling, and spatial concentrated on of the energetic ingredient. This approach facilitates correct transport of small quantities of effective drugs; reduced drug concentrations at web sites other than the target organ or tissue; and safety of labile compounds before and after administration and prior to look at the website online of action. In future through combining a number different approaches, Microsphere approach will discover the vital location in novel drug shipping system.

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